

# Manual Proxxon Tools

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owner's manual for recommended accessories. The use of improper accessories may cause risk of injury to persons. 18. NEVER STAND ON TOOL. Serious injury could occur if the tool is tipped or if the cutting tool is unintentionally contacted. 19. CHECK DAMAGED PARTS. Before further use of the tool, ag urdo r the p rt h t is m ged sho ld be ca ef lly

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Disconnect the mains plug before changing tools. Tighten - ing the union nut without a suitable shank inserted, dam - ages the collet chuck. 1. Block the spindle with a spanner and release union nut 1(Fig. 3). 2. Insert the required collet chuck 2using suitable inserti ng tool h3. 3. Block milling spindle and re-tighten un ion nut. Note:

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to [technik@proxxon.com](mailto:technik@proxxon.com). 1. Release sleeve nut 4 (Fig. 7) at the

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milling spindle. 2. Place required collet 5 by hand in the sleeve nut 4 and let snap into place by exerting slight axial pressure at the continuous groove. Caution: The thinner end of the collet must point up, as shown in the figure. 3. Insert sleeve nut 2 with the collet in spindle 1

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drawing in the manual that came with the tool. Every part has a specific number (5 digit-XX).

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